

D



C	UPDATED SAMPLING SYSTEMS ADDRESS	09-JULY-24	BLK
B	DIMS ALTERED	03-NOV-10	SCH
A	FIRST ISSUE	05-OCT-07	SCH
REV	DESCRIPTION	DATE	BY



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DRAWN BY SCH		DRAWN DATE 21/05/08		MATERIAL PRODUCT CONTACT AREAS - ST. STEEL 316L NON-CONTACT AREAS - ST. STEEL 304 POLYMER MATERIALS - REFER TO PARTS LIST		DIMENSIONS - METRIC		TITLE FG-3000M GA	
CHECKED BY		CHECK DATE				TOLERANCES (UNLESS OTHERWISE STATED)		DRAWING NO. SS400102	
SCALE NTS		3RD ANGLE PROJECTION 				NO DEC. PLACES +/- 0.5mm 1 DECIMAL PLACE +/- 0.2mm 2 DECIMAL PLACES +/- 0.05mm			
CALCULATED WEIGHT 15 Kg				FINISH PRODUCT CONTACT AREAS $Ra < 0.5$ NON-CONTACT AREAS $Ra < 2.0$		FABRICATED: 0 - 300 ±1.0mm 301 - 1000 ±2.0mm ABOVE 1001 ±3.0mm		REVISION C	

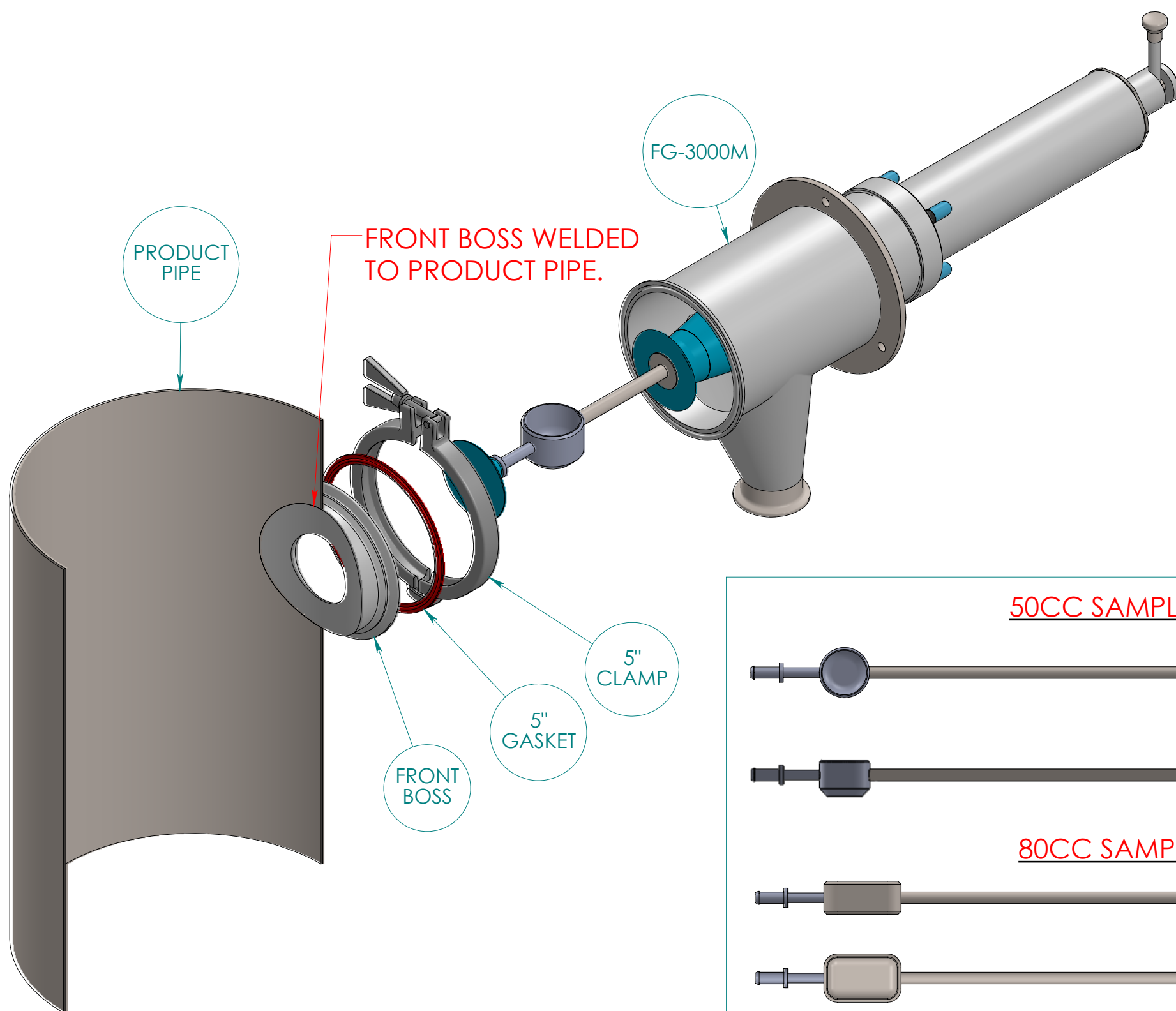
SPARES DIAGRAM - REF. PARTS LIST

A

B

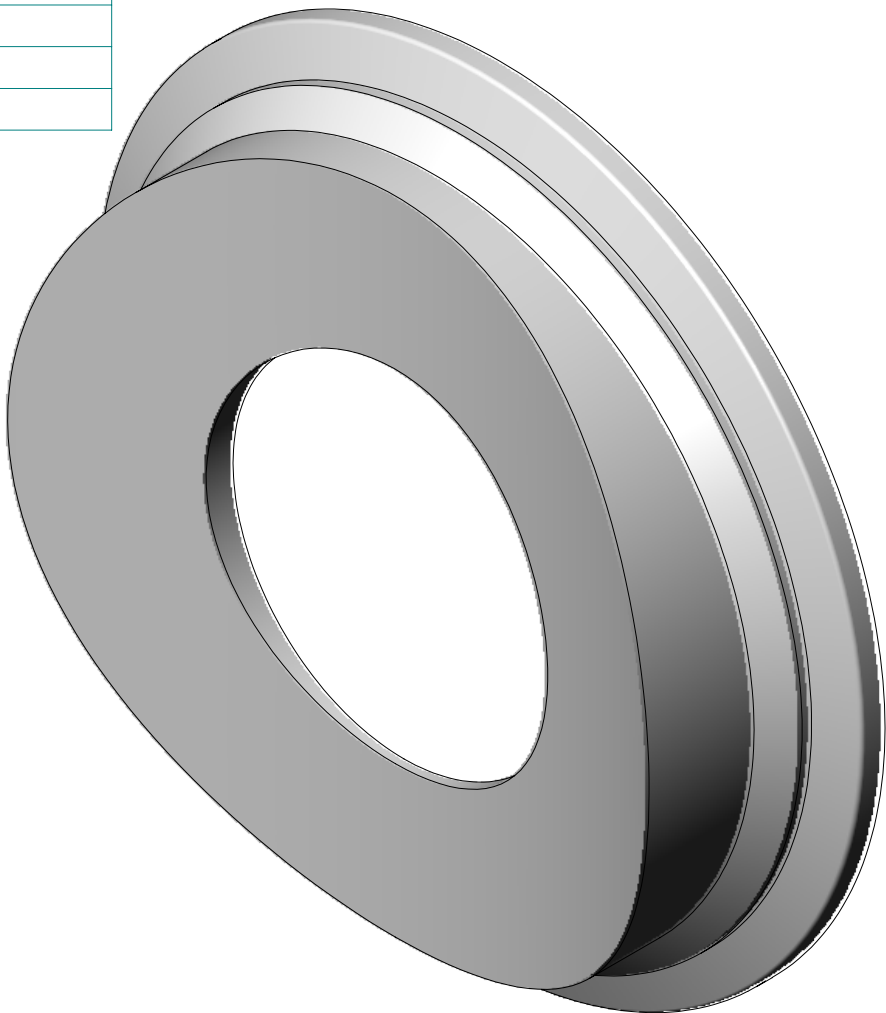
C

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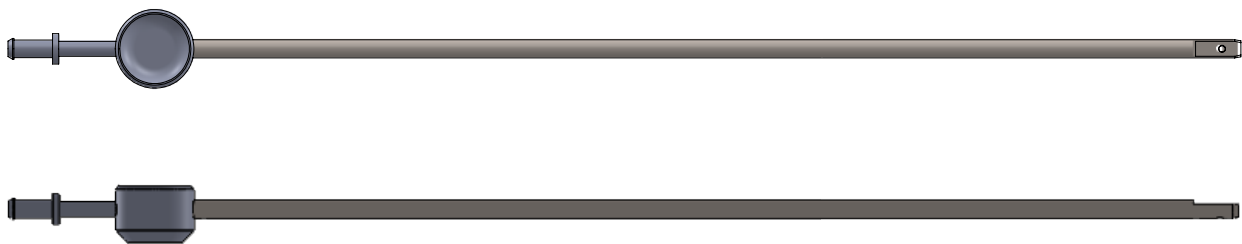


FRONT BOSS OPTIONS
FLAT
Ø250
Ø300

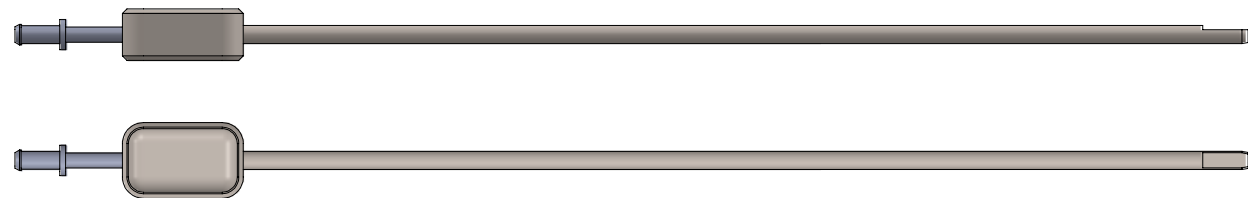
FRONT BOSS



50CC SAMPLING CUP



80CC SAMPLING CUP



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DRAWN BY SCH	DRAWN DATE 21/05/08
CHECKED BY	CHECK DATE
SCALE NTS	3RD ANGLE PROJECTION
CALCULATED WEIGHT 15 Kg	

MATERIAL	PRODUCT CONTACT AREAS - ST. STEEL 316L
	NON-CONTACT AREAS - ST. STEEL 304
	POLYMER MATERIALS - REFER TO PARTS LIST
FINISH	PRODUCT CONTACT AREAS Ra<0.5
	NON-CONTACT AREAS Ra<2.0

DIMENSIONS - METRIC
TOLERANCES (UNLESS OTHERWISE STATED)
NO DEC. PLACES +/- 0.5mm
1 DECIMAL PLACE +/- 0.2mm
2 DECIMAL PLACES +/- 0.05mm
FABRICATED:
0 - 300 ±1.0mm
301 - 1000 ±2.0mm
ABOVE 1001 ±3.0mm

TITLE	FG-3000M GA
DRAWING NO.	SS400102
REVISION	C